

# Moplen HP500V

# Polypropylene, Homopolymer

#### **Product Description**

Moplen HP500V is an ultra high fluidity homopolymer polypropylene suitable for thin walled injection moulding applications and as base resin for compounding applications.

The product combines a high stiffness with good impact resistance. In addition a good dimensional stability is given.

Moplen HP500V is used for items with long flow paths as well as for long glass fibre reinforced recipes (GMT/LFT). Moplen HP500V contains neither nucleation agents nor antistaticums or slip/antiblock agents.

For regulatory information please refer to  $Moplen\ HP500V\ Product\ Stewardship\ Bulletin\ (PSB).$  It is not intended for medical and pharmaceutical applications.

## **Product Characteristics**

**Status** Commercial: Active

Test Method used ISO

**Availability** Europe

**Processing Methods** Injection Molding

Features High Flow , High Stiffness

Typical Properties	Method	Value	Unit
Physical			
Density	ISO 1183	0.91	g/cm³
Melt flow rate (MFR) (230°C/2.16Kg)	ISO 1133	120	g/10 min
Mechanical			
Tensile Modulus (1 mm/min in/min)	ISO 527-1, -2	1450	MPa
Tensile Stress at Yield (v = 50 mm/min in/min)	ISO 527-1, -2	35	MPa
Tensile Strain at Break (50 in/min)	ISO 527-1, -2	20	%
Tensile Strain at Yield (v = 50 mm/min in/min)	ISO 527-1, -2	7	%
Impact			
Charpy unnotched impact strength (23 °C)	ISO 179	75	kJ/m²
Notched izod impact strength (23 °C)	ISO 180	3.0	kJ/m²
Thermal			
Melting temperature		163	°C
Heat deflection temperature B (0.45 MPa) Unannealed	ISO 75B-1, -2	90	°C
Vicat softening temperature (A50 (50°C/h 10N) °C)	ISO 306	154	°C

## Notes

Typical properties; not to be construed as specifications.